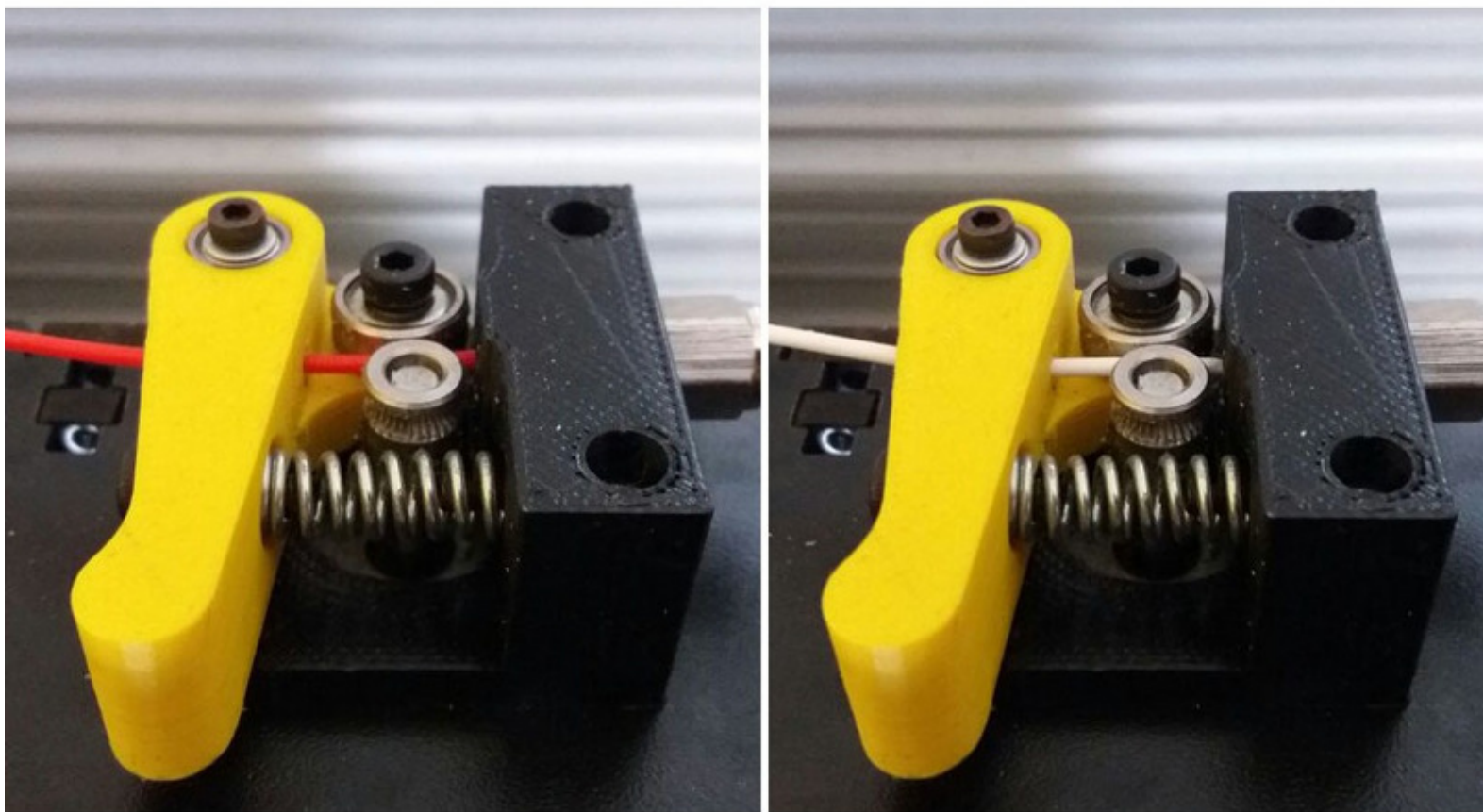


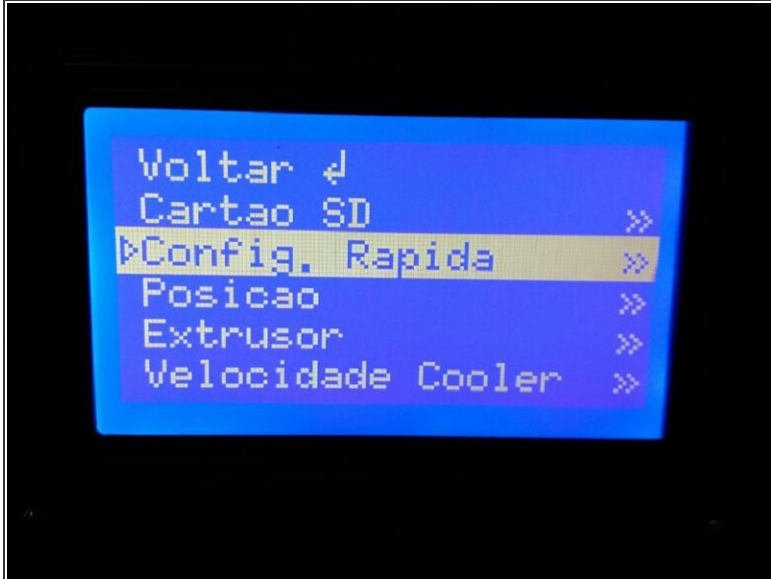


# Function "Change Filament" (During printing)

Written By: Moustas Impressoras 3D

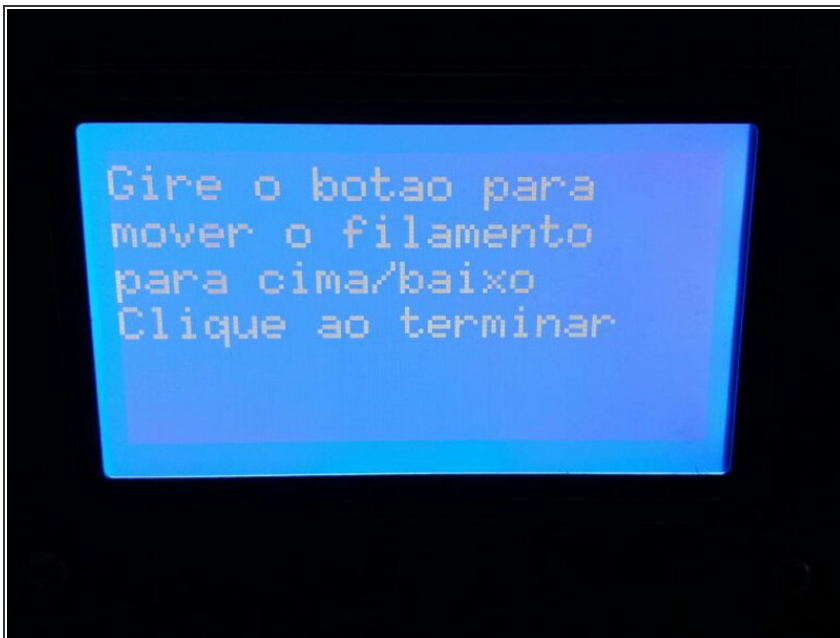


## Step 1 — Stopping printing for exchanging filament



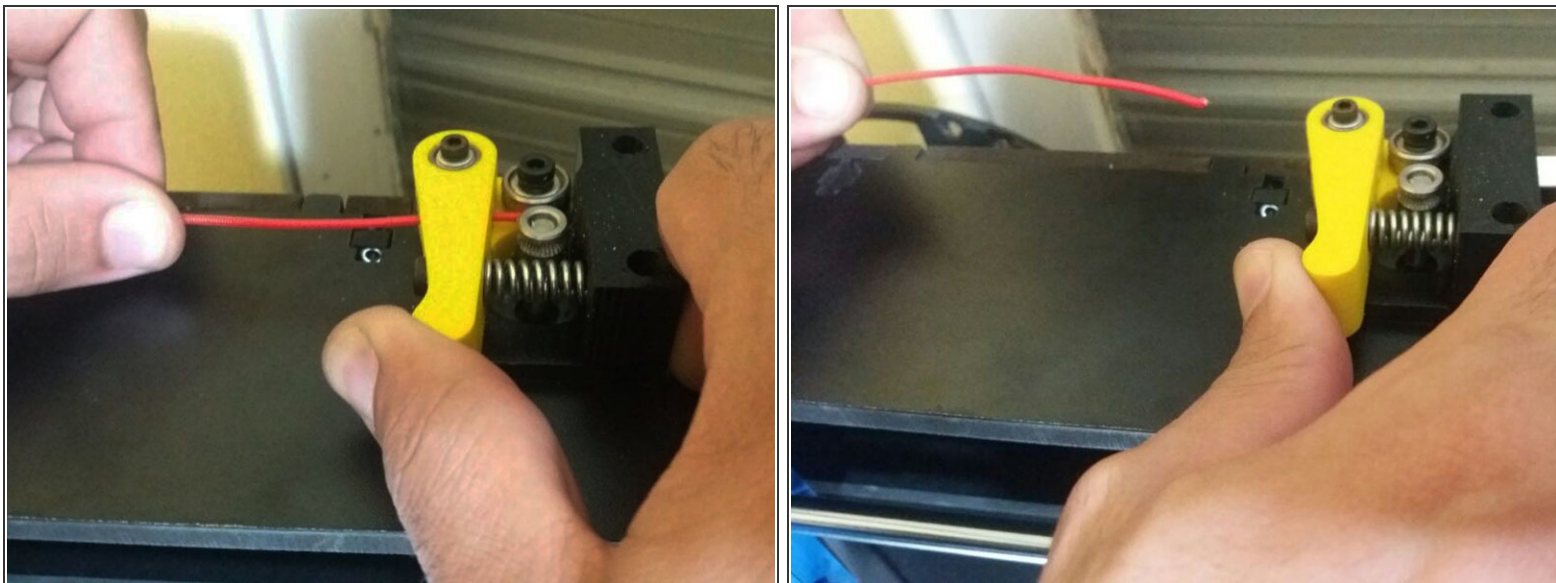
- During printing, select the "Change Filament" in the Quick Settings menu

## Step 2 — Taking the filament head



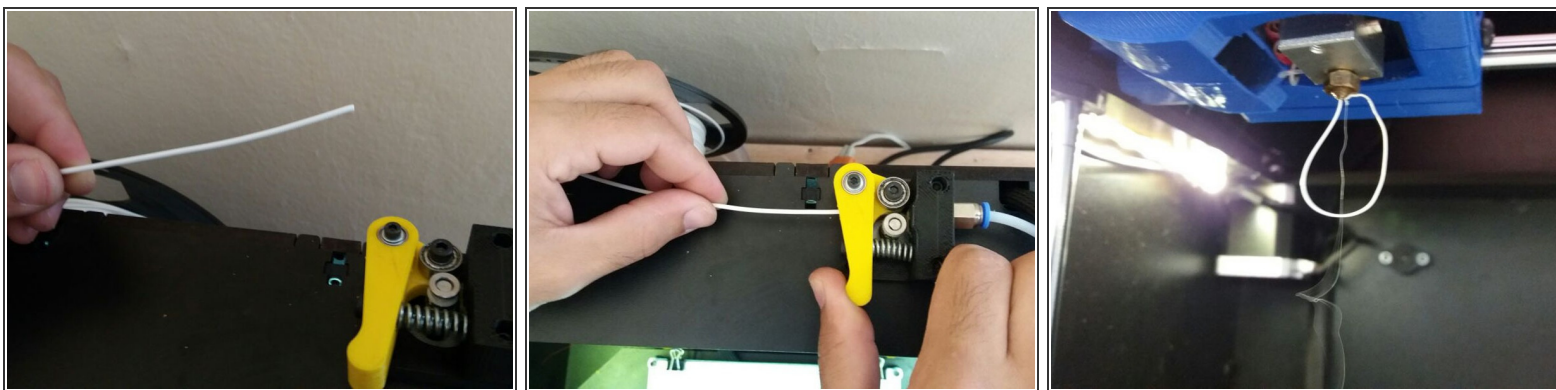
- Wait for the machine stops printing.
- Turn the knob or pull the filament by the extruder to remove the old filament.
- Note: Do not press the button yet. Only at the end of the exchange filament, to resume printing.

### Step 3 — Removing the old filament



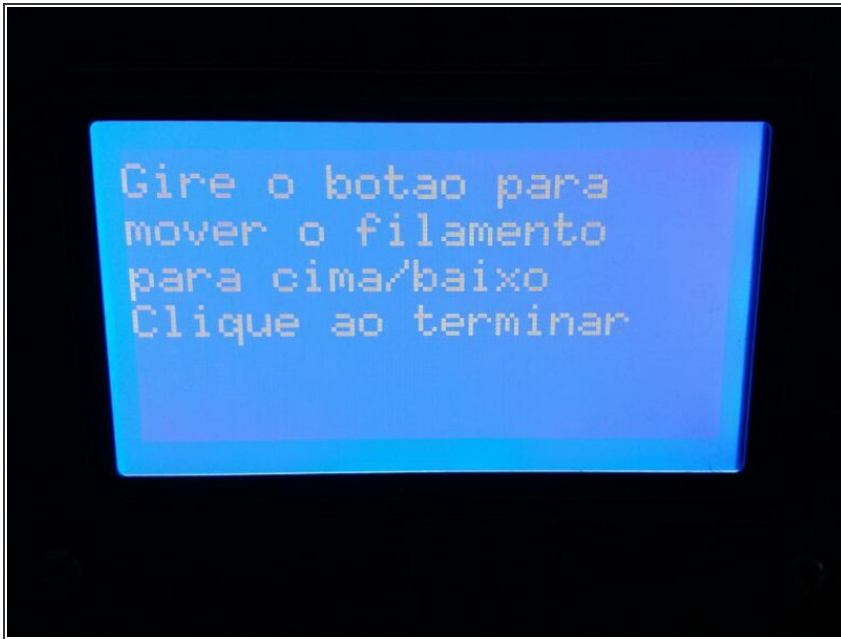
- Press the ear and pull the filament to exit the extruder.

### Step 4 — Placing the new strand



- Presione the ear of the extruder and push the thread through the hole.
- Keep pushing the filament until it comes out the nozzle, already warmed up.

## Step 5 — Terminating and resuming print



- Clean the spare material in the nozzle and press the side button to finish the exchange of thread and resume printing.

Pronto! Filamento trocado com sucesso!

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